

# Pneumatic Quick Couplings - General Purpose

## 20 Series Couplers Accepts Industrial Interchange Nipples

Manual sleeve, single shut off



20 Series Pneumatic Couplers mate with Industrial Interchange nipples, the standard male tip of the pneumatic industry. Available options include Sleeve-Lok, stainless steel locking balls and springs, and grip-ring sleeve.

### Features:

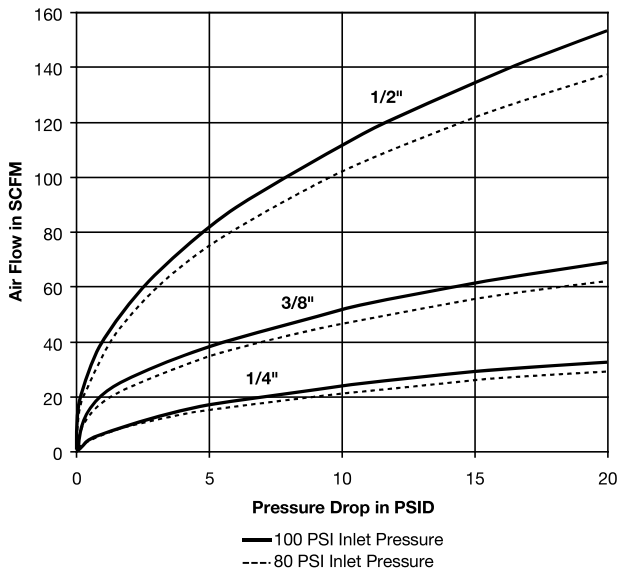
- Mates with Industrial Interchange nipples manufactured to A-A-59439 (MIL-C-4109F, ISO 6150-B) global standards
- 1/4" body size has a brass body and steel valve, 3/8" body size has all steel construction
- Tubular valve delivers high flow with minimal pressure drop
- Integral sleeve guard resists accidental disconnection
- Standard seal is Nitrile

### Applications:

- Air compressors
- Pneumatic tools
- Water
- Grease
- Paint

### Performance

20 Series (1/4", 3/8", 1/2" sizes)



### 20 Series Specifications

Body Size	1/4	3/8	1/2
Rated Pressure (psi)	300		
Temperature Range (std seats)	-40° to +250° F		
Locking Device	4 balls	8 balls	8 balls
Vacuum Data (in. Hg.)	—		
Disconnected (coupler only)	Not Recommended		
Connected	27.4		

### Repair Kits

Body Size	Seal Material	Part No.
1/4	Nitrile	21K
1/4	Ethylene Propylene	21KW
1/4	Fluorocarbon	21KY
3/8	Nitrile	14K
3/8	Ethylene Propylene	14KW
3/8	Fluorocarbon	14KY
1/2	Nitrile	16K
1/2	Ethylene Propylene	16KW
1/2	Fluorocarbon	16KY
3/4	Nitrile	38K
3/4	Ethylene Propylene	38KW
3/4	Fluorocarbon	38KY

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### Couplers- Female Pipe Thread



Body Size	Part Number Brass	Part Number Steel	Part Number Stainless Steel (303)	Thread Size	Length	Largest Diameter	Wrench Flats	Weight (lbs.)
1/4	B23A	-	-	1/8-27 NPTF	1.83	0.90	0.75	0.20
1/4	B23	-	S23	1/4-18 NPTF	1.83	0.90	0.75	0.19
1/4	B23E	-	-	3/8-18 NPTF	1.95	0.94	0.81	0.20
3/8	-	25C	-	1/4-18 NPTF	2.22	1.06	0.88	0.30
3/8	B25	25	-	3/8-18 NPTF	2.28	1.06	0.88	0.32
3/8	-	25F	-	1/2-14 NPTF	2.55	1.16	1.00	0.34
1/2	-	17E	-	3/8-18 NPTF	2.74	1.19	1.00	0.46
1/2	B17	17	-	1/2-14 NPTF	2.96	1.19	1.00	0.50
1/2	-	17G	-	3/4-14 NPTF	3.19	1.44	1.25	0.56

### Couplers- Male Pipe Thread



Body Size	Part Number Brass	Part Number Steel	Part Number Stainless Steel (303)	Thread Size	Length	Largest Diameter	Wrench Flats	Weight (lbs.)
1/4	B22A	-	-	1/8-27 NPTF	1.89	0.90	0.75	0.18
1/4	B22	-	S22	1/4-18 NPTF	2.05	0.90	0.75	0.18
1/4	B22E	-	-	3/8-18 NPTF	2.08	0.90	0.75	0.19
3/8	-	24C	-	1/4-18 NPTF	2.36	1.06	0.88	0.26
3/8	B24	24	-	3/8-18 NPTF	2.39	1.06	0.88	0.29
3/8	-	24F	-	1/2-14 NPTF	2.55	1.16	0.88	0.29
1/2	-	16E	-	3/8-18 NPTF	2.93	1.19	1.00	0.42
1/2	B16	16	-	1/2-14 NPTF	3.08	1.19	1.00	0.47
1/2	-	16G	-	3/4-14 NPTF	3.21	1.30	1.13	0.56

#### Optional Materials and Features:

(add code to part number)

Code	Description	Part Number Example
prefix <b>B</b>	Brass body (Couplers - 3/8" & 1/2" sizes only)	B24C
suffix <b>N</b>	Stainless steel springs, locking balls & brass valves (Couplers)	B24N
suffix <b>-SL</b>	Sleeve-Lok (Couplers)	24-SL
suffix <b>R</b>	Grip Ring sleeve (Couplers)	24R
suffix <b>W</b>	Ethylene Propylene seal material (-65° to + 400° F) (Couplers)	24W
suffix <b>Y</b>	Fluorocarbon seal material (-30° to + 400° F) (Couplers)	24Y

Contact QCD for availability and additional options.

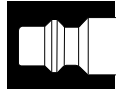
To select proper seal materials, see Fluid Compatibility Chart or contact QCD.



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### Couplers- Standard Hose Barb



Body Size	Part No. Brass	Part No. Steel	Hose I.D.	Length	Largest Diameter	Wrench Flats	Weight (lbs.)
1/4	B20-3B	-	1/4	2.49	0.90	0.75	0.18
1/4	B20-4B	-	5/16	2.49	0.90	0.75	0.18
1/4	B20-5B	-	3/8	2.49	0.90	0.75	0.18
3/8	-	24-5B	3/8	2.60	1.06	0.88	0.27
3/8	-	24-6B	1/2	2.60	1.06	0.88	0.28
1/2	-	16-5B	3/8	3.14	1.19	1.00	0.41
1/2	-	16-6B	1/2	3.14	1.19	1.00	0.43
1/2	-	16-7B	3/4	3.60	1.19	1.00	0.48

### Couplers- Push-Lok Hose Barb\*



Body Size	Part No. Brass	Part No. Steel	Hose I.D.	Length	Largest Diameter	Wrench Flats	Weight (lbs.)
1/4	B20-3BP	-	1/4	2.32	0.90	0.75	0.18
1/4	B20-5BP	-	3/8	2.47	0.90	0.75	0.19
3/8	-	24-5BP	3/8	2.88	1.06	0.88	0.27
1/2	-	16-5BP	3/8	3.35	1.19	1.00	0.41
1/2	-	16-6BP	1/2	3.46	1.19	1.00	0.43

\* Push-Lok hose barbs are designed for use with Parker Push-Lok hose and do not require clamps.

NOTE: See Table of Contents for pneumatic Industrial Interchange nipples used with 20 Series couplers.